

Air Cooled Condensers

TECHNICAL BULLETIN ACC 022015 REV: C

5 to 100 Ton Capacity Custom Capacities Available

LRC s remote Air Cooled Condensers (ACC) provide optimum heat transfer efficiency and are manufactured for years of dependable service. Available in 31 sizes, from 5 to 100-ton capacity, LRC s direct drive Air Cooled Condensers are designed to the latest specifications and are thoroughly tested to guarantee reliable performance. LRC s experienced team of engineers can design a single ACC unit or OEM models to meet your specific needs.

- Meets CA Title 24 requirements
- 31 standard sizes available, from 5 to 100 nominal tons
- Single or double wide configurations
- Direct drive EC 200 1200 rpm standard. 1140 rpm 3Ø motors available
- Vertical discharge standard, horizontal discharge also available
- Efficient coil design ensures maximum performance
- Heavy guage aluminum housing provides corrosion protection for years of service
- Motors are factory wired to a control box for easy installation
- Refrigerants ĐR22, R134A, R404A, R410, R502 and R507. Other refrigerants available upon request.
- ETL certified





Options Available D **Call for details**

Multi-circuiting

Controlling multiple refrigeration systems with a single ACC unit is available upon request

Fan cycling control

Can be ordered with contactors and either ambient or head pressure sensors. Fan cycling with individual contactors available on double-wide ACC motors.

Motors

High efficiency ECM and 3Ø motors available to save energy. Low RPM, low noise units, and variable speed fan motors and controls are available. Call for details

Fins

8 to 10 fins per inch available. Copper, or phenolic, epoxy, or

At LRC, we are continously working to improve our products, therefore, we reserve the right to make changes without notice.



polyester coated aluminum fins can be ordered.

Sub-cooling unit

Can be built into the condenser upon request

Product Number

Designation Example

ACC-19 can be broken down as ACC = Air Cooled Condenser 19 = BTU/H times 12,000

ACCÐ19 =

Air cooled condenser at 228,000 BTU/H

OUR UNCONDITIONAL GUARANTEE

We're proud of the workmanship that goes into every LRC product. Because of our exacting design and manufacturing standards, and our thorough testing prior to shipping, we unconditionally guarantee our products to be free from manufacturing defects for one year. You can count on LRC Coil for quality heat transfer products.

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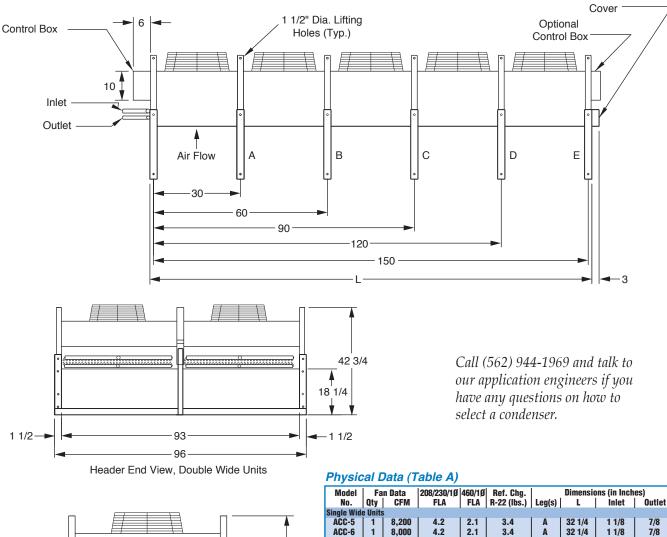
Air Cooled Condensers

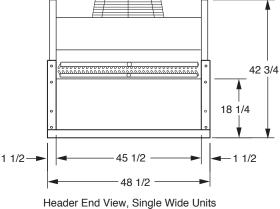


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Return Bend

Shin Wt





Notes

- Mounting legs are retracted for shipping, and must be lowered in position for unit installation.
- · All dimensions are in inches.
- All mounting holes are 5/8" diameter.
- Units are available in horizontal air flow arrangements. Contact LRC's Applications Engineers for details.

Model		n Data	208/230/10 460/10 Ket. Cng.		Dimensions (in incres)				Snip Wt.	
No.	Qty	CFM	FLA	FLA	R-22 (lbs.)	Leg(s)	L	Inlet	Outlet	(lbs.)
Single Wide Units										
ACC-5	1	8,200	4.2	2.1	3.4	A	32 1/4	1 1/8	7/8	220
ACC-6	1	8,000	4.2	2.1	3.4	A	32 1/4	1 1/8	7/8	235
ACC-7	1	7,900	4.2	2.1	5.1	A	32 1/4	1 1/8	7/8	270
ACC-8	1	7,600	4.2	2.1	6.9	A	32 1/4	1 1/8	7/8	295
ACC-9	1	7,400	4.2	2.1	6.9	A	32 1/4	1 1/8	7/8	302
ACC-11	2	16,600	8.4	4.2	6.4	B	62 1/4	1 3/8	1 1/8	340
ACC-13	2	16,200	8.4	4.2	9.6	B	62 1/4	1 3/8	1 1/8	355
ACC-15	2	15,700	8.4	4.2	9.6	B	62 1/4	1 3/8	1 1/8	370
ACC-16	2	15,300	8.4	4.2	12.7	B	62 1/4	1 3/8	1 3/8	380
ACC-17	2	14,900	8.4	4.2	12.7	B	62 1/4	1 3/8	1 3/8	400
ACC-19	2	14,400	8.4	4.2	16.0	B	62 1/4	1 3/8	1 3/8	420
ACC-21	2	13,700	8.4	4.2	17.2	B	62 1/4	1 5/8	1 5/8	480
ACC-23	3	23,600	12.6	6.3	18.6	B, C	92 1/4	1 5/8	1 5/8	546
ACC-24	3	23,000	12.6	6.3	18.6	B, C	92 1/4	1 5/8	1 5/8	560
ACC-28	3	21,700	12.6	6.3	23.3	B, C	92 1/4	1 5/8	1 5/8	630
ACC-30	4	31,500	16.8	8.4	18.4	B, D	122 1/4	2 1/8	2 1/8	680
ACC-37	4	29,800	16.8	8.4	24.6	B, D	122 1/4	2 1/8	2 1/8	740
ACC-40	4	28,900	16.8	8.4	30.8	B, D	122 1/4	2 1/8	2 1/8	800
ACC-46	5	38,300	21.0	10.5	30.8		152 1/4	2 1/8	2 1/8	988
ACC-50	5	37,200	21.0	10.5	38.5	B, C, E	152 1/4	2 1/8	2 1/8	1,062
Double Wid										
ACC-25	4	33,300	16.8	8.4	12.7	B	62 1/4	(2) 1 3/8	(2) 1 1/8	760
ACC-31	4	31,500	16.8	8.4	19.1	B	62 1/4	(2) 1 3/8	(2) 1 3/8	790
ACC-35	4	30,600	16.8	8.4	31.9	B	62 1/4	(2) 1 3/8	(2) 1 3/8	890
ACC-44	6	47,300	25.2	12.6	28.1	B, C	90 1/4	(2) 1 5/8	(2) 1 5/8	1,080
ACC-51	6	46,000	25.2	12.6	37.4	B, C	90 1/4	(2) 1 5/8	(2) 1 5/8	1,190
ACC-57	6	43,300	25.2	12.6	46.7	B, C	90 1/4	(2) 1 5/8	(2) 1 5/8	1,330
ACC-61	8	63,000	33.6	16.8	36.9	B, D	122 1/4	(2) 2 1/8	(2) 2 1/8	1,440
ACC-75	8	60,000	33.6	16.8	49.3	B, D	122 1/4	(2) 2 1/8	(2) 2 1/8	1,580
ACC-80 ACC-93	-	57,800	33.6	16.8	61.6	B, D	122 1/4	(2) 2 1/8	(2) 2 1/8	1,700
	10	76,600	42.0	21.0	61.6	B, C, E	152 1/4	(2) 2 1/8	(2) 2 1/8	1,975
ACC-100 10 74,400 42.0 21.0 77.1 B, C, E 152 1/4 (2) 2 1/8 (2) 2 1/8 2,125 Fan diameter is 24"										

FLA is Full Load Amps



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Finding the Right Condenser

To determine the proper Air Cooled Condenser for your project, you must first determine the Total Heat of Rejection (THR) of the condenser. The formula to determine Total Heat of Rejection values is net refrigeration at the evaporator (compressor capacity) plus the heat absorbed by the refrigerant in the compressor (heat rejection). Heat rejection will vary depending on the compressor type and operating conditions.

If heat rejection values are not available, THR can be estimated using the following formula:

THR = (Compressor cap.) x (Heat Rejection Factor from Table D) x (Altitude Correction Factor, Table C)

Table D contains heat rejection factors for suction cooled compressors. (For open compressors, contact LRC for details.)

Capacities (Table B)

Model								
No.	Qty							
Single Wide Units								
ACC-5	1	23.7	30.0	54.5	65.4			
ACC-6	1	20.4	32.8	61.7	74.0			
ACC-7	1	23.2	37.5	69.0	82.8			
ACC-8	1	27.4	43.2	79.2	95.1			
ACC-9	1	31.7	50.1	89.9	107.9			
ACC-11	2	41.3	65.0	115.4	138.4			
ACC-13	2	50.3	77.3	138.1	165.7			
ACC-15	2	56.2	88.7	158.5	190.2			
ACC-16	2	60.9	96.3	172.5	207.0			
ACC-17	2	60.9	96.3	172.5	207.0			
ACC-19	2	67.1	109.0	196.0	235.2			
ACC-21	2	76.8	120.2	212.3	254.8			
ACC-23	3	79.7	127.4	237.8	285.3			
ACC-24	3	89.3	139.7	246.5	295.8			
ACC-28	3	100.0	156.9	277.7	333.3			
ACC-30	4	104.7	165.7	296.8	356.1			
ACC-37	4	139.4	217.4	382.0	458.4			
ACC-40	4	154.0	240.6	412.6	495.1			
ACC-46	5	170.8	267.5	472.4	566.8			
ACC-50	5	181.4	284.4	503.0	603.6			
Double Wi	ie Uni		•					
ACC-25	4	82.7	129.9	230.7	276.9			
ACC-31	4	112.4	177.5	316.9	380.3			
ACC-35	4	121.8	192.7	345.1	414.1			
ACC-44	6	159.4	254.7	475.5	570.6			
ACC-51	6	200.0	313.8	555.5	666.6			
ACC-57	6	209.4	331.3	593.6	712.3			
ACC-61	8	245.2	381.6	668.4	802.1			
ACC-75	8	278.7	434.8	764.1	916.9			
ACC-80	8	307.9	481.2	825.2	990.3			
ACC-93	10	341.7	535.0	944.7	1133.7			
ACC-100	10	362.8	568.8	1006.1	1207.3			

All capacities are in MBH (MBH x 1000 = BTUH) For R134a, multiply above R22 rating by .95. For R502, R404 or R507, multiply above R22 rating by .98. For systems beyond the ranges of Table D, use the following equation to estimate THR:

THR = Compressor Capacity (BTU/H) + (3,413 x KW)

x (Altitude Cor. Factor, Table C)

Altitude affects compressor capacity. If the compressor is installed above sea level, use the Altitude Correction Factor from Table C.

Project Example

(assuming THR is not available)

Ambient Temp.	95 %
Condensing Temp.	120 ½
Evaporator Temp.	20 ¼F
Altitude	2,000 ft
Refrigerant	R-22
Compressor	Suction Cooled
Compressor cap.	250,000 BTU/H

Step 1 DEstimate Condenser THR

From Table D, using 20 % in the Evaporator column, and 120 % in the Condensing row, will give you a Heat Rejection Factor of 1.38. THR = 275,000 (Compressor cap.) x 1.38 (Heat Rejection Factor) x 1.05 (Altitude Cor. Factor) = 398,475 BTUH

Altitude							
Correction (Table C)							
Sea Level	1.000						
1,000 FT.	1.030						
2,000 FT.	1.050						
3,000 FT.	1.075						
4,000 FT.	1.100						
5,000 FT.	1.125						
6,000 FT.	1.150						
7,000 FT.	1.175						
8,000 FT.	1.205						
9,000 FT.	1.230						
10,000 FT.	1.260						

Call (562) 944-1969 and talk to our application engineers if you have any questions on how to select a condenser.

Step 2 DFind Design Condenser T.D.

Design Condenser TD = 120¼ (Condensing Temp.) Đ 95¼ (Ambient Temp.) = 25¼ TD

Step 3 DCondenser Selection

Convert the BTUH figure from Step 1 to MBH

398,475 (BTUH) 1000 = 398.5 MBH

From Table B, use the 25¹/₄ TD (from Step 2) column to find a condenser that meets or exceeds the 398.5 MBH value. The best unit for this project would be ACC-40 (412.6 MBH).

Step 4 D Determine Actual TD and Condensing Temperature

The actual condenser TD can be calculated by dividing the design THR (from Step 1) by the condenser rating at 10% TD (from Table B). For ACC-40, the rating at 10% is 154 MBH. (To determine 1%THR, divide 154 by 10 = 15.4 MBH per deg F.)

Actual TD = 398.5 (Design THR) 15.4 (Rating @ 1½ TD) = 25.8½ TD

The actual condensing temperature is the actual TD plus the ambient temperature. Actual Condensing Temp. = 25.8½ TD + 95½ (Ambient Temp.) = 120.8½

Heat Rejection Factors (Table D)

Evap.	Condensing Temperature								
Temp.	90°	100°	105°	110°	115°	120°	125°	130°	
-40°	1.62	1.67	1.71	1.76	1.80	1.86	1.88	1.94	
-35°	1.58	1.63	1.67	1.70	1.75	1.79	1.81	1.87	
-30°	1.54	1.59	1.62	1.65	1.69	1.74	1.75	1.80	
-25°	1.50	1.55	1.58	1.61	1.65	1.69	1.73	1.75	
-20°	1.46	1.51	1.54	1.57	1.61	1.64	1.68	1.73	
-15°	1.43	1.48	1.51	1.53	1.57	1.60	1.64	1.68	
-10°	1.40	1.45	1.47	1.50	1.53	1.56	1.61	1.64	
0°	1.35	1.39		1.44		1.50	1.53	1.56	
5°	1.34	1.38	1.40	1.43	1.46	1.49	1.53	1.56	
10°	1.30	1.34	1.36	1.39	1.41	1.44	1.48	1.51	
15°	1.29	1.33	1.35	1.37	1.40	1.42	1.46	1.49	
20°	1.25	1.29	1.31	1.33	1.35	1.38	1.41	1.44	
25°	1.24	1.28	1.30	1.32	1.34	1.37	1.40	1.43	
30°	1.21	1.25	1.26	1.28	1.30	1.33	1.36	1.38	
40°	1.18	1.21	1.22	1.24	1.26	1.28	1.30	1.33	
50°	1.14	1.17	1.18	1.20	1.22	1.24	1.26	1.28	



Air Cooled Condensers

Features



Construction

- Each condenser consists of a casing, condenser coil, direct drive motor(s) and fan(s), approved fan guards and mounting legs.
- Housings are constructed from heavy gauge aluminum to provide maximum rigidity and corrosion protection.
- Headers are seamless, heavy walled copper tubing, and shall be no longer than 45".
- Tube sheets are mill finished aluminum with drawn collars.

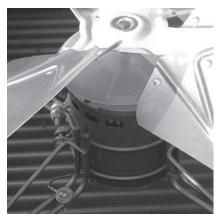


Coils

- Coils are designed for environmentally safe refrigerants as well as standard refrigerants.
- Coils are leak tested to a .2 oz per year leak rate of R134a to ensure they are leak free.
- Fins are made of formed corrugated aluminum for

optimum heat transfer. Phenolic, epoxy, or polyester coated fins are available for additional corrosion protection.

- Tubes are seamless 3/8" copper for reduced refrigerant charge and are mechanically expanded for permanent fin/tube contact.
- Headers are heavy walled copper tubing, and are brazed to the coil.



Fan Motors

- Direct drive motors include thermal protection and lifetime bearing lubrication.
- All motors are factory wired to a control panel, with a single power input for easy wiring connections.
- Motor assemblies are housed in a welded, heavy gauge wire structure that is zinc-chromate coated for corrosion protection.
- Each unit is designed for maximum energy efficiency,

OUR UNCONDITIONAL GUARANTEE

We're proud of the workmanship that goes into every LRC product. Because of our exacting design and manufacturing standards, and our thorough testing prior to shipping, we unconditionally guarantee our products to be free from manufacturing defects for one year. You can count on LRC Coil for quality heat transfer products. and is balanced to minimize noise and eliminate vibration.



Fan Blades/Guards

- Fan blades are made of heavy gauge aluminum and are riveted to a coated steel spider assembly.
- Efficient fan blades move air evenly through the coil and reduce noise.
- Fan guards are epoxy coated heavy gauge steel for long lasting corrosion protection.
- Multi-fan units have baffled fan sections to prevent air short-circuiting.

Visit www.lrccoil.com for details on additional ACC features

- Multicircuiting
- Pressure valve installation
- Refrigerant charge
- Installation and Maintenance data
- Wiring diagrams

Our Application Engineers are ready to help you design the system you need. Call us today, 562-944-1969, and we'll get you the right LRC product for your project.